

# ADH.7... 4/3 AND 4/2 PILOTED VALVES CETOP 7/NG16



Type ADH.7 distributors are intended for interrupting, inserting and diverting a hydraulic system flow. Normally these distributors are composed of a main stage, crossed by the circuit main flow, and of a pilot stage available in several versions.

Various types of controls are available, used either individually or in combination for, among other functions, stroke limitation and main spool movement speed control, in order to optimize the hydraulic system operation where this type of valve is employed.

In those cases where normally to drain spools are used, it is necessary to remember that the minimum changeover pressure due to the opposing springs is equal to approximately 5 bar (see the operating features table next pages) and it is consequently necessary to specify when ordering the check valve incorporated in the P line, if required (as shown below).

- Mounting surface in accordance with UNI ISO 4401 - 07 - 06 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-07).
- Pilot operated spool, solenoid controller.
- Stroke control of main spool.
- Presetting for pressure reducing valve mounting.
- Presetting for single-acting throttle valve mounting.

ADH.7...	
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### ORDERING CODE

<b>ADH</b>	Piloted valve - <b>Pilot valves and any modulating valves should be ordered separately</b>
<b>7</b>	CETOP 7/NG16
*	Mounting type (see next page)
**	Spool type (see next page)
*	Piloting and draining <b>I</b> = X internal / Y internal <b>IE</b> = X internal / Y external <b>EI</b> = X external / Y internal <b>E</b> = X external / Y external (see Tab.1 at side)
<b>R</b>	Check valve incorporated at port P (Tab. 2) Only for <b>I</b> and <b>IE</b> versions (omit if not required)
**	<b>00</b> = No variant <b>LC</b> = Main spool stroke limiter
<b>2</b>	Serial No.

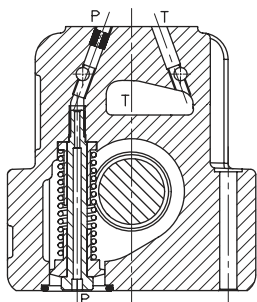
**Tab.1 - PLUGS ARRANGEMENT FOR THE PILOT AND DRAIN LINES**

Plugs type used: M5x5 both for pilot and drain.  
 Note: standard M6x6 orifice Ø1,5 insert in the P port (Z)

	<p><b>ADH.7...I</b>                  X internal piloting                  Y internal draining</p>
	<p><b>ADH.7...IE</b>                  X internal piloting                  Y external draining</p>
	<p><b>ADH.7...EI</b>                  X external piloting                  Y internal draining</p>
	<p><b>ADH.7...E</b>                  X external piloting                  Y external draining</p>

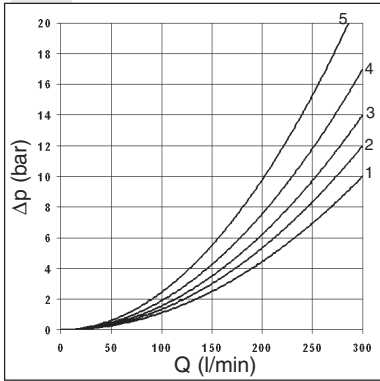
**Tab. 2 - INTERNAL CHECK ON P**

**ADH7\*.\*\*.R.\*\*.2 VERSION**



• For the spools 02-04-14-28 the piloting is normally external; the internal piloting is possible only with the internal check valve (R).

**PRESSURE DROPS**

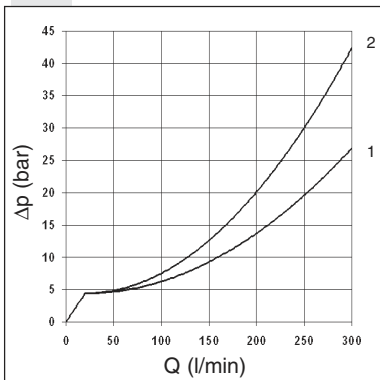


The two diagrams show the "Pressure drops" in relation to spools adopted for normal usage (see table). The fluid used was a mineral based oil with a viscosity of 46 mm<sup>2</sup>/s at 40° C.

Spool type	Connections					
	P → A	P → B	A → T	B → T	P → T	
01	ENERGIZING DE-ENERGIZ.	2	1	3	3	
02	ENERGIZING DE-ENERGIZ.	1	1	3	3	2
03	ENERGIZING DE-ENERGIZ.	2	1	3	3	
04	ENERGIZING DE-ENERGIZ.	2	2	4	4	5
05	ENERGIZING DE-ENERGIZ.	1	1	2	2	
66	ENERGIZING DE-ENERGIZ.	1	1	2	3	4
10	ENERGIZING DE-ENERGIZ.	2	1	3	3	
14	ENERGIZING DE-ENERGIZ.	1	1	3	3	4
28	ENERGIZING DE-ENERGIZ.	1	1	3	3	4
23	ENERGIZING DE-ENERGIZ.	2	1	3	3	

Curve No.

**PRESSURE DROPS FOR INTERNAL CHECK ON P VERSION**

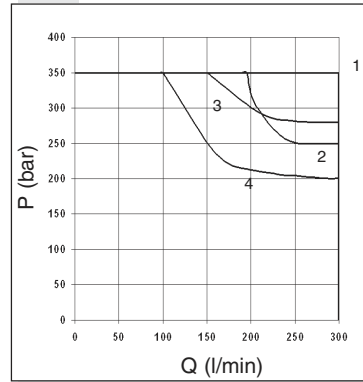


Spool type	Connections		
	P → A	P → B	P → T
02	1	1	1
04	1	1	2

Curve No.

The limit of use test has been carried out with external draining and orifice Ø1,5 insert in the P port (Z). The fluid used was a mineral based oil with a viscosity of 46 mm<sup>2</sup>/s at 40° C.

**LIMIT OF USE**



Spool type	No. Curve
01	1
02	2
03	1
04	3
05	1
66	1
10	1
14	4
28	4
23	1

(\*) For the "E mounting" the locating spring works only with the steady system (\* Spools with price increasing)

**SPOOLS AND MOUNTING TYPE**

	C mounting	A mounting	B mounting	E mounting (*)	P mounting
<b>Pilot Piloted</b>	AD.3.E.03.C... ADH.7.C...	AD.3.E.03.E... ADH.7.A...	AD.3.E.03.F... ADH.7.B...	AD.3.E.16.E... ADH.7.E...	AD3E16E/AD3E16F ADH.7.P...
<b>Scheme</b>					
<b>Spool type</b>					
<b>01</b>					
<b>02</b>					
<b>03</b>					
<b>04*</b>					
<b>05</b>					
<b>66</b>					
<b>10*</b>					
<b>14*</b>					
<b>28*</b>					
<b>23*</b>					

## PILOT SOLENOID CONTROL VALVE SPECIFICATIONS

FOR DIFFERENT CONTROLS, PLEASE CONTACT OUR TECHNICAL ARON SERVICE

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Max. operating pressure ports P/A/B	350 bar
Max. operating pressure port T (int. drainage)	160 bar
Max. operating pressure port T (ext. drainage)	250 bar
Max. piloting pressure	210 bar
Min. piloting pressure	12 bar
Max flow	300 l/min.
Piloting oil volume for engagement 3 position valves	4 cm <sup>3</sup>
Piloting oil volume for engagement 2 position valves	8 cm <sup>3</sup>
Hydraulic fluid	mineral oil DIN 51524
Fluid viscosity	2.8 ÷ 380 mm <sup>2</sup> /s
Fluid temperature	-20°C ÷ 70°C
Ambient temperature	-20°C ÷ 50°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter β <sub>25</sub> ≥ 75
Weight ADH7 without pilot valve	7 Kg
Weight ADH7 with pilot valve with 1 AC solenoid	8,2 Kg
Weight ADH7 with pilot valve with 1 DC solenoid	8,4 Kg
Weight ADH7 with pilot valve with 2 AC solenoids	8,5 Kg
Weight ADH7 with pilot valve with 2 DC solenoids	9 Kg

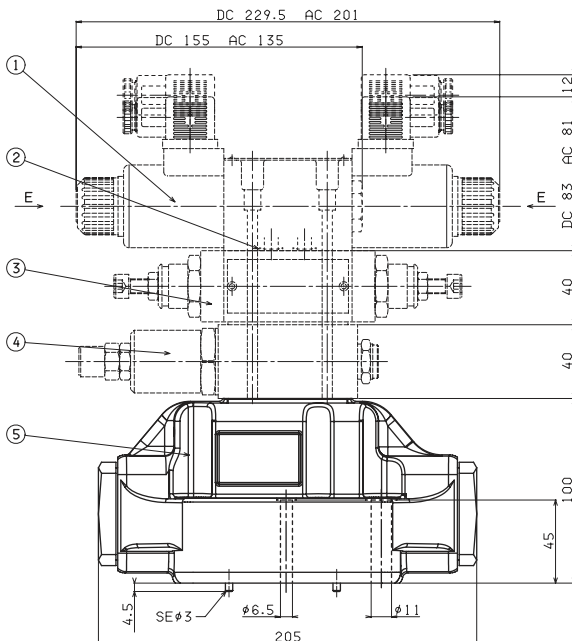
**Note:** the solenoid valve type **ADC.3.E...** (with A09 coil) and **AD3.E...** (with D15 or K12 coils) could be used both as pilote valve, without any changement of technical features.

### Switching time

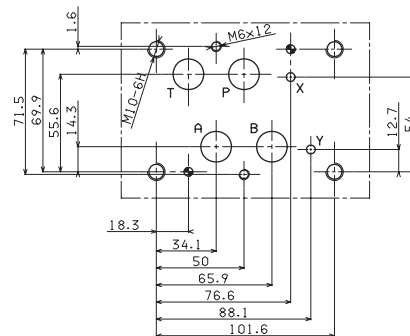
Such values refer to a tests carried out with Aron solenoid valve type AD3E03 with P = 100 bar pressure and Q = 100 l/min flow. Orifice ø1.5 mm, insert on piloting port, using a mineral oil at 40°C. with 46 mm<sup>2</sup>/s viscosity.

### TEMPI DI RISPOSTA VALVOLA PILOTATA

Solenoids	ENERGIZING ±10% (ms)		DE-ENERGIZING ±10% (ms)		
	01 - 03		01 - 03		
No. Spool	01 - 03		01 - 03		
Scheme	2 positions	3 positions	2 positions	3 positions	
<b>AC</b>	50	20	25	30	
<b>DC</b>	70	35	40	50	
Solenoids	02		02 - 04		
	04		02 - 04		
No. Spool	02	04	02 - 04	02 - 04	
Scheme	2 posit.	2 posit.	3 posit.	2 positions	3 positions
<b>AC</b>	35	60	30	25	25
<b>DC</b>	55	80	40	40	50

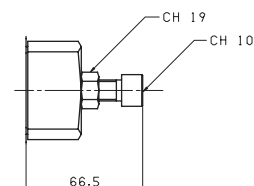


### CETOP 7 MOUNTING SURFACE



- Piloted valve fixing:  
n° 4 screws T.C.E.I. M10x60 - Tightening torque 40 Nm  
n° 2 screws T.C.E.I. M6x55 - Tightening torque 8 Nm  
Fixing screws UNI 5931 with material specifications 12.9
- Seals:  
n° 4 OR 2-118 PARKER (type 130)  
n° 2 OR 2-013 PARKER (type 2043)

### SPOOL STROKE ADJUSTMENT



- 1 Piloted solenoid valve type **AD3E...** or **ADC.3.E...** CETOP 3/NG6
- 2 Calibrated diaphragms **AD3E...**
- 3 Flow regulation valve type **AM3QF..C**
- 4 Pressure reduction valve type **AM3RD..C**
- 5 Main valve type **ADH7..E**